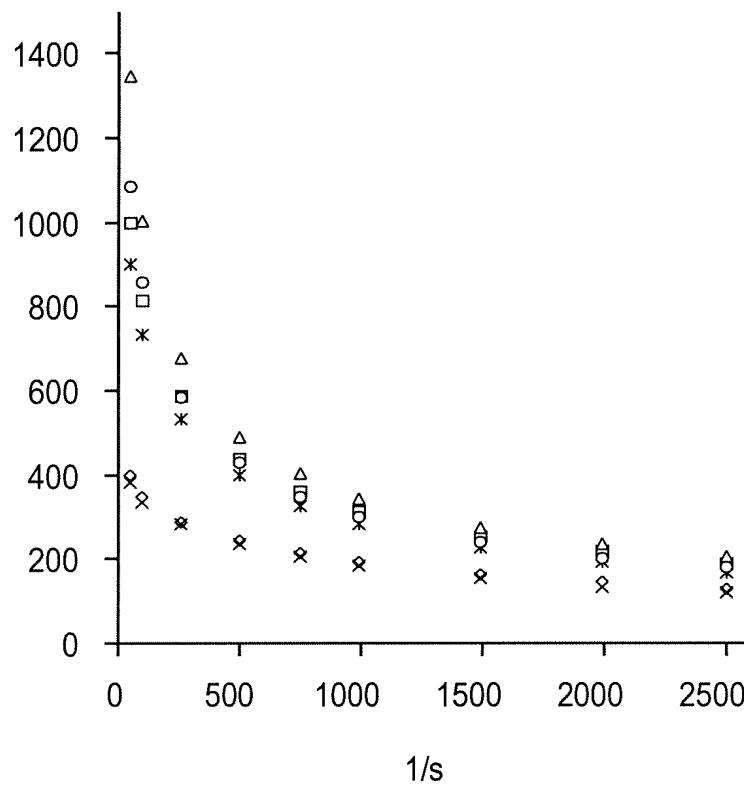


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FIG. 1

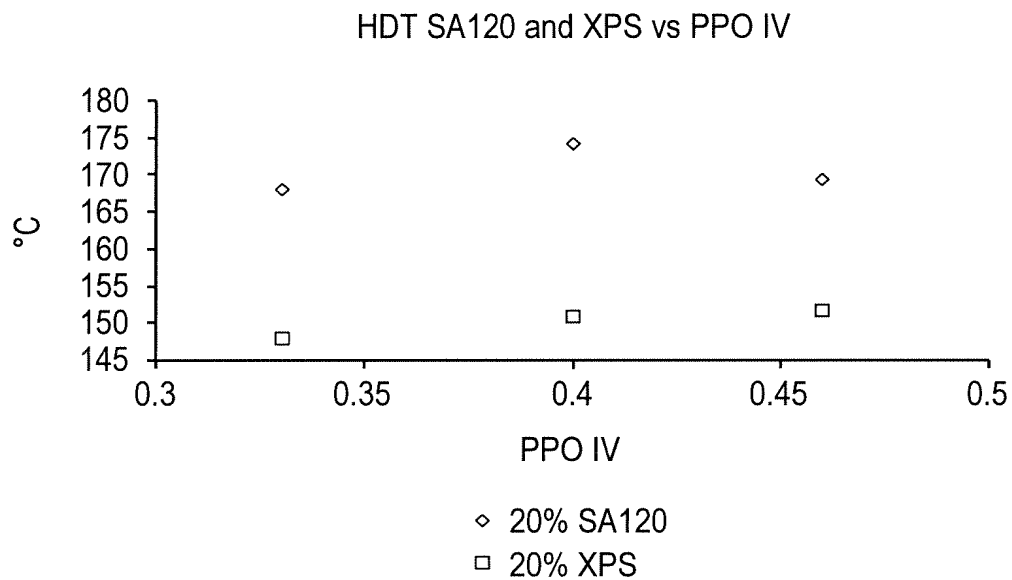
Kayness XPS vs SA120



- ◇ .33iv SA120
- .40iv SA120
- △ .46iv SA120
- × .33iv XPS
- * .40iv XPS
- .46iv XPS

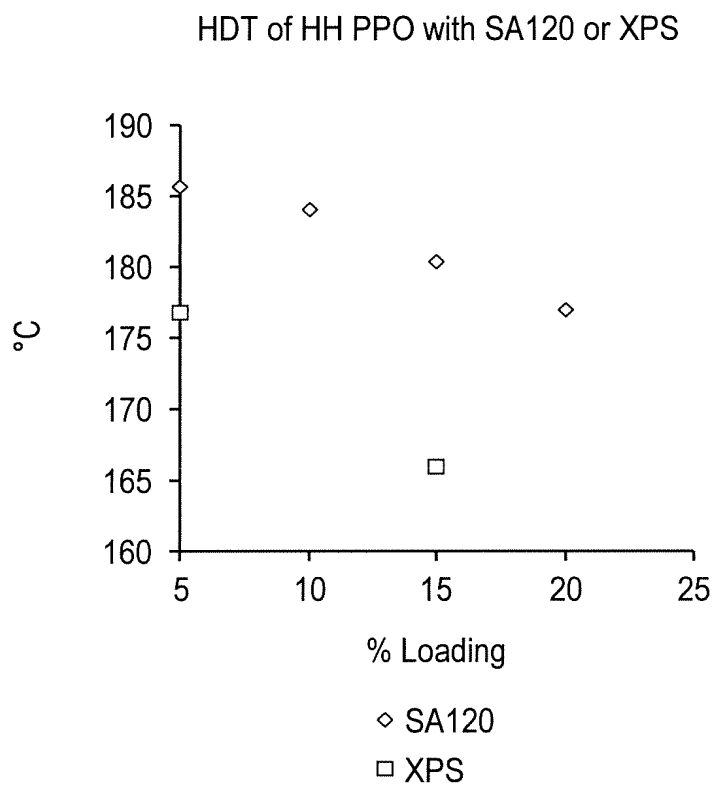
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FIG. 2



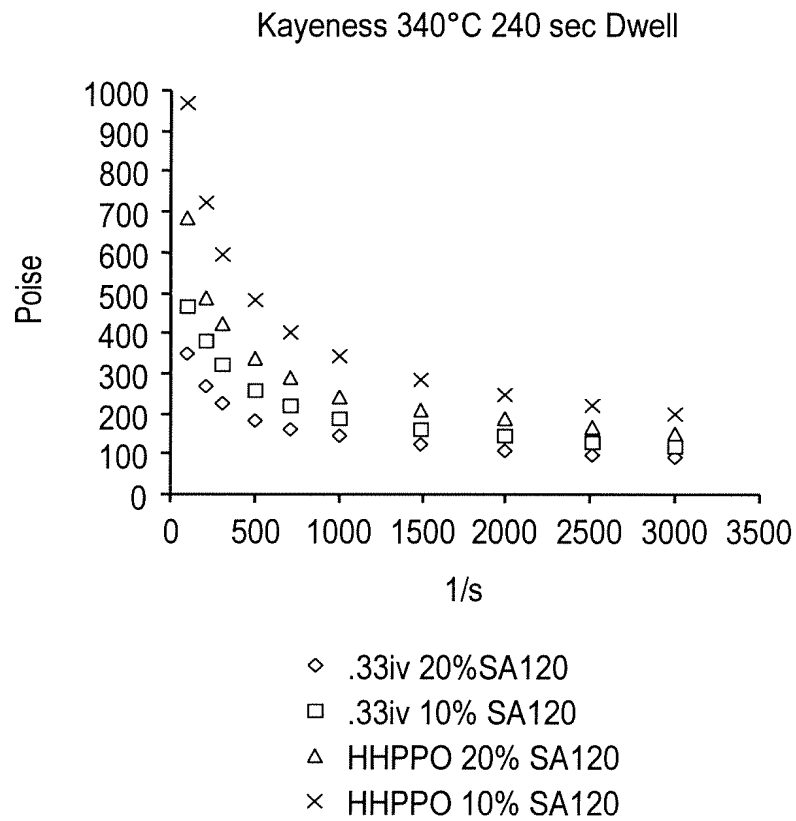
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FIG. 3



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FIG. 4



- ◇ .33iv 20%XPS@320°C
- .33iv 20%XPS@340°C
- △ .33iv 20%SA120@320°C
- × .33iv 20%SA120@340°C
- ✱ .33iv 20%XPS@300°C
- .33iv 20%SA120@300°C
- +
- .33iv 30%SA120@300°C
- .33iv 30%SA120@320°C
- .33iv 30%SA120@340°C